



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3574-5
Job Sheet 167690



Part No: D3574-5

Job Qty: 6 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/7/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

DWG Rev. B ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/6/17	0.00	0.00	Start Up Waterjet1		<i>SC</i>
100	Waterjet	6 pcs		11/6/17	0.16	2.25	Waterjet1		<i>SC</i>
110	QC	6 pcs		11/6/17	0.00	0.00	QC2		<i>SC</i>
120	QC	6 pcs		11/6/17	0.00	0.00	QC8		<i>38</i>
130	Small Fab	6 pcs		11/7/17	0.00	1.00	Small Fab		<i>38</i>
140	QC	6 pcs		11/7/17	0.00	0.00	QC5		<i>38</i>
150	Packaging	6 pcs		11/7/17	0.00	0.00	Packaging3		<i>38</i>
160	QC21-SA	6 Ea		11/7/17	0.00	0.00	QC21		<i>38</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.125-F60029-04	129	143	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S007571



Cabin Floor Protector

PART NO: D3574-5
Revision:
Operation: Start up Operation
Change No:

Dart Aerospace Ltd.
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CANADA
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Mfg Date: 11/07/17
Job No: 167690

CART AEROSPACE LTD		Work Order: 167690
Description: Cabin Floor Protector		Part Number: D3574-5
Inspection Dwg: D3574	Rev: B	Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø 3,00			VDC-02	
7.37	+/-0.030	7,38			Tq/R	
11.00	+/-0.030	11,00				
15.25	+/-0.030	15,26				
25.87	+/-0.030	25,88				
39.75	+/-0.030	39,76				
44.75	+/-0.030	44,74				
49.11	+/-0.030	49,10				
51.11	+/-0.030	51,10				
1.75	+/-0.030	1,76				
58.38	+/-0.030	58,40				
63.50	+/-0.030	63,50				
65.25	+/-0.030	65,26				
11.87	+/-0.030	11,88				
14.75	+/-0.030	14,75				
26.00	+/-0.030	26,00				
40.87	+/-0.030	40,88				
45.00	+/-0.030	45,01				
48.00	+/-0.030	48,02				
55.13	+/-0.030	55,14				
58.38	+/-0.030	58,40				
61.25	+/-0.030	61,26				
61.88	+/-0.030	61,89				
64.63	+/-0.030	64,63				
7.63	+/-0.030	7,64				
11.00	+/-0.030	11,00				
22.50	+/-0.030	22,51				
35.13	+/-0.030	35,14				
36.50	+/-0.030	36,51				
40.00	+/-0.030	40,00				
41.88	+/-0.030	41,89				
43.63	+/-0.030	43,64				
6.75	+/-0.030	6,76				

DART AEROSPACE LTD		Work Order:	
Description: Cabin Floor Protector		Part Number:	D3574-5
Inspection Dwg: D3574 Rev: B		Page 2 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
9.50	+/-0.030	9.49	1		VDC-02	
10.38	+/-0.030	10.40	1		Tape	
14.50	+/-0.030	14.51	1			
16.75	+/-0.030	16.76	1			
19.00	+/-0.030	19.00	1			
24.13	+/-0.030	24.14	1			
33.88	+/-0.030	33.89	1			
39.50	+/-0.030	39.51	1			
40.25	+/-0.030	40.26	1			
43.50	+/-0.030	43.50	1			
43.83	+/-0.030	43.84	1			
46.60	+/-0.030	46.61	1			
0.125	+/-0.010	0.125	1			

Measured by: SC	Audited by: 38	Prototype Approval:	N/A
Date: 17/11/07	Date: NOV 08 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	
B	08.07.31	1.13 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	